BHP BILLITON LTD Form 6-K July 27, 2007

# UNITED STATES SECURITIES AND EXCHANGE COMMISSION Washington, D.C. 20549

# Form 6-K

REPORT OF FOREIGN PRIVATE ISSUER PURSUANT TO RULE 13a-16 OR 15d-16 UNDER THE SECURITIES EXCHANGE ACT OF 1934

July 24, 2007

## **BHP BILLITON LIMITED**

## **BHP BILLITON PLC**

(ABN 49 004 028 077)

(REG. NO. 3196209)

(Exact name of Registrant as specified in its charter)

(Exact name of Registrant as specified in its charter)

VICTORIA, AUSTRALIA

ENGLAND AND WALES

(Jurisdiction of incorporation or organisation)

(Jurisdiction of incorporation or organisation)

180 LONSDALE STREET, MELBOURNE, VICTORIA

NEATHOUSE PLACE, VICTORIA, LONDON,

3000 AUSTRALIA

UNITED KINGDOM

(Address of principal executive offices)

(Address of principal executive offices)

Indicate by check mark whether the registrant files or will file annual reports under cover of Form 20-F or Form 40-F: [x] Form 20-F [x] Form 40-F

·
f "Yes" is marked, indicate below the file number assigned to the registrant in connection with Rule 12g3-2(b): <u>n/a</u>
ndicate by check mark whether the registrant by furnishing the information contained in this Form is also hereby furnishing the information to the Commission pursuant to Rule 12g3-2(b) under the Securities Exchange Act of 1934: $[\ ]$ Yes $[\ x]$ No
ndicate by check mark if the registrant is submitting the Form 6-K in paper as permitted by Regulation S-T Rule 101(b)(7): [ ]
ndicate by check mark if the registrant is submitting the Form 6-K in paper as permitted by Regulation S-T Rule 101(b)(1): [ ]

24 July 2007 Number 23/07

#### BHP BILLITON PRODUCTION REPORT FOR THE YEAR ENDED 30 JUNE 2007

BHP Billiton today released its production report for the year ended 30 June 2007. Throughout this report, unless otherwise stated, production volumes refer to BHP Billiton share and exclude suspended and sold operations.

- Annual production records achieved for natural gas, alumina, aluminium, copper, nickel, iron ore, manganese ore, and metallurgical coal; all underpinned by strong demand.
- Increased annual production achieved for energy coal, diamonds and manganese alloy.
- Petroleum production in line with prior year despite no new major project start-ups.
- Record annual production achieved at North West Shelf, Worsley, Western Australia Iron Ore, GEMCO, Queensland Coal, Hunter Valley Coal and Illawarra Coal Bed Methane (all Australia), Mad Dog (USA), Zamzama (Pakistan), Alumar (Brazil), Paranam (Suriname), Hillside, Bayside and Samancor (all South Africa), Mozal (Mozambique), Escondida (Chile) and Cerrejon Coal (Colombia)
- Quarterly production records achieved for the Alumar, Yabulu (Australia), Queensland Coal, Cerrejon Coal, New Mexico Coal (USA) and Illawarra Coal Bed Methane operations and for natural gas from Bass Strait (Australia).
- Third party infrastructure constraints on the east coast of Australia will continue to adversely impact our coal operations in the near term.

	JUNE	JUNE	JUNE YTD 07	JUN Q07	JUN Q07
I					

	2007	2007	VS	vs	VS
PETROLEUM	YTD	QTR	JUNE YTD 06	JUN Q06	MAR Q07
Crude Oil, Condensate and Natural Gas Liquids ('000 bbl) (a)	56,723	14,461	0%	-1%	9%
Natural Gas (bcf) (a)	355.69	95.23	1%	-2%	10%
Total Petroleum Products (million boe) (a)	116.00	30.47	0%	-1%	10%

#### Total Petroleum Production -

Total production was in line with the year ended June 2006 and higher than the March 2007 quarter. Natural field decline has been offset by improved facility performance and successful development drilling. There were no major project start-ups in the period. Higher seasonal gas demand in Australia also supported the improved result.

#### Crude Oil, Condensate and Natural Gas Liquids -

Production was higher than the March 2007 quarter due to improved operational uptime and successful development drilling which offset natural field decline. Stronger seasonal gas demand also increased condensate production.

#### Natural Gas -

Record quarterly performance from Bass Strait led to a 10 per cent increase versus the March 2007 quarter production.

	JUNE	JUNE	JUNE YTD 07	JUN Q07	JUN Q07
	2007	2007	VS	vs	vs
ALUMINIUM	YTD	QTR	JUNE YTD 06	JUN Q06	MAR Q07
Alumina ('000 tonnes)	4,460	1,144	7%	7%	5%
Aluminium ('000 tonnes) (b)	1,340	334	2%	0%	1%

#### Alumina -

Production and sales for the year ended June 2007 were all time records. Record annual output was achieved at all operations due to the continuing ramp up of the Worsley expansion and strong performance at Paranam and Alumar. Worsley exceeded its expanded nameplate capacity in the June 2007 quarter.

#### Aluminium

- A sixth consecutive annual production record was achieved. Successful implementation of ongoing efficiency initiatives resulted in record or near record performance at all operations.

	JUNE	JUNE	JUNE YTD 07	JUN Q07	JUN Q07
	2007	2007	vs	vs	vs
BASE METALS	YTD	QTR	JUNE YTD 06	JUN Q06	MAR Q07
Copper ('000 tonnes) (c)	1,250.1	342.1	7%	17%	-4%
Silver ('000 ounces) (c)	36,565	11,625	-20%	23%	5%
Lead (tonnes)	210,814	62,409	-21%	12%	-1%
Zinc (tonnes)	118,695	39,148	9%	42%	9%
Uranium Oxide Concentrate (Uranium) (tonnes)	3,486	988	-11%	14%	12%

#### Copper

- An annual production record was set with the continued ramp up of the Escondida Sulphide Leach Project and Spence (both Chile). This was accomplished despite the impact of the industrial action at Escondida in August 2006. In aggregate, these two projects contributed 134,950 tonnes during the year. Partially offsetting this was lower output from Olympic Dam due to maintenance activities and reduced ore hoisting and grades.

June 2007 quarterly production was higher than the June 2006 quarter reflecting the continued ramp up of the recently expanded capacity.

As of 30 June 2006 the company had 274,280 tonnes of copper sales which were subject to a finalisation adjustment. The finalisation adjustment and provisional pricing impact as at 30 June 2007 will increase

earnings<sup>(d)</sup> by US\$108 million for the financial year. For the year ended 30 June 2007 the Group had 346,610 tonnes of copper sales that were provisionally priced at a weighted average price of US\$7,152 per tonne. The final price of these sales will be determined in the 2008 financial year.

#### Silver -

Record silver production at Escondida reduced the effect of the rehabilitation of ground support at Cannington (Australia). Production has recovered following the successful completion of the rehabilitation project in the March 2007 quarter.

#### Lead -

Improved performance following the completion of the Cannington rehabilitation project was offset by declining grade.

#### Zinc

- Production was higher than all comparative periods due to improved grade and increased proportion of zinc contained ore processed at Antamina (Peru).

#### Uranium -

Variability of ore sources, lower grade, and ongoing maintenance activities at Olympic Dam impacted output for the year ended June 2007. Third party products were purchased from the spot market to meet contractual requirements. This will decrease earnings<sup>(d)</sup> by US\$81 million for the financial year.

The higher production in the current period compared to the June 2006 and March 2007 quarters reflects increased grade and recoveries.

	JUNE	JUNE	JUNE YTD 07	JUN Q07	JUN Q07
	2007	2007	vs	vs	vs
DIAMONDS & SPECIALTY PRODUCTS	YTD	QTR	JUNE YTD 06	JUN Q06	MAR Q07
Diamonds ('000 carats)	3,224	911	26%	56%	2%

#### Diamonds -

Production increased versus the year and quarter ended June 2006 due to processing of higher grade ore containing lower value diamonds.

	JUNE	JUNE	JUNE YTD 07	JUN Q07	JUN Q07
	2007	2007	vs	vs	vs
STAINLESS STEEL MATERIALS	YTD	QTR	JUNE YTD 06	JUN Q06	MAR Q07
Nickel ('000 tonnes)	186.3	47.7	7%	15%	4%

#### Nickel

- Record annual production was driven by strong performances at all operations. All operations achieved near record production and sales.

	JUNE	JUNE	JUNE YTD 07	JUN Q07	JUN Q07
	2007	2007	vs	vs	vs
IRON ORE	YTD	QTR	JUNE YTD 06	JUN Q06	MAR Q07
Iron ore ('000 tonnes) (e)	98,197	25,746	8%	6%	13%

#### Iron Ore -

Records were set for annual production and sales volumes reflecting increased output from the expanded Western Australia Iron Ore operations.

Production was higher than the March 2007 quarter due to resumption of normal production levels following cyclone activities at Western Australia Iron Ore and planned maintenance at Samarco (Brazil) in the previous quarter.

	JUNE	JUNE	JUNE YTD 07	JUN Q07	JUN Q07
	2007	2007	VS	vs	vs
MANGANESE	YTD	QTR	JUNE YTD 06	JUN Q06	MAR Q07
Manganese Ore ('000 tonnes)	6,009	1,519	14%	9%	5%
Manganese Alloy ('000 tonnes)	662	164	17%	7%	-7%

Manganese Ore -

Higher production compared to all prior periods was driven by stronger customer demand.

Manganese Alloy -

Production was higher than the year and quarter ended June 2006 due to optimisation of the product mix and improved facility availability and utilisation.

The current quarter's output was impacted by planned furnace maintenance at TEMCO (Australia).

	JUNE	JUNE	JUNE YTD 07	JUN Q07	JUN Q07
	2007	2007	VS	vs	vs
METALLURGICAL COAL	YTD	QTR	JUNE YTD 06	JUN Q06	MAR Q07
Metallurgical Coal ('000 tonnes)	38,429	11,132	8%	21%	23%

Metallurgical Coal -

Strong annual and quarterly performance across the Queensland Coal portfolio followed a light plant shutdown schedule. Records were achieved at Goonyella and Saraji. The ramp up of Poitrel continued (all Australia).

Our Hay Point Coal terminal (Australia) attained record annual and quarterly throughput, partially mitigating the impact of port constraints at third party facilities. These constraints at third party facilities are expected to continue in the near term.

	JUNE	JUNE	JUNE YTD 07	JUN Q07	JUN Q07
	2007	2007	vs	vs	vs
ENERGY COAL	YTD	QTR	JUNE YTD 06	JUN Q06	MAR Q07

Energy Coal ('000 tonnes)	87,025	22,283	1%	2%	6%	
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#### Energy Coal -

Production was in line with the year ended June 2006. Increased output from improvement initiatives was offset by extreme weather conditions at Hunter Valley Coal.

Production for the June 2007 quarter was higher than the March 2007 quarter due to the impact of a planned longwall move at San Juan (USA) in the previous quarter.

Third party infrastructure constraints on the east coast of Australia will continue to impact Hunter Valley Coal's export sales.

Production in South Africa will be lower in 2008 financial year due to the divestment of Koornfontein and potential divestment of Optimum and reduced output from the Douglas underground mine as it approaches shut down in the middle of the 2008 calendar year.

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- (a) Excluding Green Canyon 18 and 60 fields (sold effective from 16 January 2006), Moranbah Coal Bed Methane (sold September 2006 quarter) and Typhoon / Boris (sold December 2006 quarter).
- (b) Excluding Valesul which was sold effective from 1 July 2006.
- (c) Excluding Tintaya which was sold effective from 1 June 2006.
- (d) Earnings before interest and tax.
- (e) Excluding Goldsworthy operations which were suspended mid calendar year 2006.

		PRODUCTIO PERATIONS		ARY -						
			QUA	RTER EN	DED	YEAR ENDED		%	% CHANGE	
								JUNE YTD 07	JUN Q07	JUN Q07
			JUNE	MAR	JUNE	JUNE	JUNE	vs	vs	vs
			2006	2007	2007	2007	2006	JUNE YTD 06	JUN Q06	MAR Q07
PETRO	DLEUM									
		('000 bbl)	11,551	10,671	11,443	45,167	45,390	0%	-1%	7%

Crude oil & condensate (a)									
Natural gas (b)	(bcf)	96.73	86.67	95.23	355.69	352.84	1%	-2%	10%
Natural gas liquid	('000 bbl)	3,063	2,626	3,018	11,556	11,428	1%	-1%	15%
Total Petroleum Products (b)	(million boe)	30.74	27.68	30.47	116.00	115.62	0%	-1%	10%
ALUMINIUM									
Alumina	('000 tonnes)	1,072	1,085	1,144	4,460	4,187	7%	7%	5%
Aluminium (c)	('000 tonnes)	333	331	334	1,340	1,319	2%	0%	1%
BASE METALS									
Copper (d)	('000 tonnes)	292.6	357.6	342.1	1,250.1	1,168.5	7%	17%	-4%
Lead	(tonnes)	55,507	62,974	62,409	210,814	266,321	-21%	12%	-1%
Zinc	(tonnes)	27,564	35,760	39,148	118,695	109,058	9%	42%	9%
Gold (d)	(ounces)	51,203	43,904	52,443	176,071	187,384	-6%	2%	19%
Silver (d)	('000 ounces)	9,474	11,025	11,625	36,565	45,884	-20%	23%	5%
Uranium oxide concentrate	(tonnes)	865	883	988	3,486	3,936	-11%	14%	12%
Molybdenum	(tonnes)	538	288	493	2,268	2,515	-10%	-8%	71%
DIAMONDS AN SPECIALTY PR									
Diamonds	('000 carats)	583	889	911	3,224	2,561	26%	56%	2%
STAINLESS STEEL MATERIALS									
Nickel	('000 tonnes)	41.6	45.8	47.7	186.3	174.9	7%	15%	4%
IRON ORE									
Iron ore (e)	('000 tonnes)	24,307	22,884	25,746	98,197	90,831	8%	6%	13%
MANGANESE									
Manganese ore		1,389	1,452	1,519	6,009	5,280	14%	9%	5%

		('000 tonnes)											
Manga	anese alloy	('000 tonnes)	1	53	176	16	54	662	568		17%	7'	% -7%
META COAL	ALLURGIC	AL											
Metall coal	urgical	('000 tonnes)	9,2	24 9,	084	11,13	52	38,429	35,643		8%	21	% 23%
ENER COAL													
Energy	y coal	('000 tonnes)	21,7	87 20,9	930	22,28	33	87,025	85,756		1%	29	% 6%
(a)		g Green Can with effect f				l Typho	oon / Bo	ris. Green	Canyon 18	3 and	60 field	ds wa	S
		of Typhoon <i>i</i> r 2006 quart		as comple	ted in	the							
(b)		g Green Can oranbah Coa				oranbal	n Coal E	Bed Metha	ne and Typ	hoon/	Boris.	The	
	completed Septembe quarter.												
(c)	•	g Valesul what from 1 Jul		disposed									
(d)		g Tintaya wh et from 1 Jur		disposed									
(e)		g Goldswort d mid calend			h wer	re							
	ghout this re previously	eport figures reported.	in italics	s indicate	that th	nis figu	re has b	een adjust	ed since				
	BILLITON A	ATTRIBUT	ABLE										
					(	QUAR'	TER EN	NDED			YE	EAR E	NDED
		I	BHP Billiton	JUNE	SEI	PT	DEC	MAR	JUNE		JUN	NE	JUNE
DESE		I	nterest	2006	200	06	2006	2007	2007		200	)7	2006
Produc	OLEUM etion					-							
110000	AIOH			11,551	12,	,091	10,963	10,671	11,443		55	,934	54,992

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Crude oil & condensate	('000 bbl)							
Natural gas	(bcf)	98.59	91.83	83.09	86.67	95.23	462.31	464.60
NGL (a)	('000 bbl)	3,063	3,132	2,746	2,626	3,018	11,522	11,428
Total Petroleum Products	(million boe)	31.04	30.52	27.52	27.68	30.47	116.19	117.36
ALUMINIUM								
ALUMINA								
Production ('000 tonnes)								
Worsley	86%	694	704	776	708	768	2,956	2,763
Suriname	45%	247	253	241	241	243	978	921
Alumar	36%	131	121	136	136	133	526	503
Total		1,072	1,078	1,153	1,085	1,144	4,460	4,187
			=					
ALUMINIUM								
Production ('000 tonnes)								
Hillside	100%	177	177	176	174	177	704	700
Bayside	100%	46	49	50	48	47	194	179
Alumar	46.3%	44	44	45	44	44	177	178
Valesul (b)	45.5%	11	-	-	-	-	-	43
Mozal	47%	66	67	67	65	66	265	262
Total		344	337	338	331	334	1,340	1,362
BASE METALS (c)		+		+				
COPPER		+	+					
Payable metal in concentrate ('000 tonnes)								
Escondida	57.5%	165.2	129.7	160.6	178.1	170.5	638.9	671.0
Antamina	33.8%	29.1	29.0	34.1	24.2	26.4	113.7	124.2
Tintaya (d)	100%	12.9	-	-	-	-	-	64.5
Total		207.2	158.7	194.7	202.3	196.9	752.6	859.7
Cathode ('000 tonnes)								
Escondida	57.5%	11.7	17.5	32.7	38.2	37.7	126.1	66.7
Cerro Colorado	100%	30.0	30.0	27.4	28.1	20.3	105.8	94.1
Spence (e)	100%			4	33.5	37.7	75.5	-
Tintaya (d)	100%	6.1	-	-	-	-	-	34.8

D' - X/ 11	1000	2.0	1.0	1.0	1.0	1.0	7.0	0.2
Pinto Valley	100%	2.0	1.9	1.9	1.9	1.9	7.6	
Olympic Dam	100%	54.6	41.6	39.7	53.6	47.6	182.5	
Total		104.4	91.0	106.0	155.3	145.2	497.5	408.1
LEAD								
Payable metal in concentrate (tonnes)								
Cannington	100%	55,507	48,977	36,454	62,974	62,409	210,814	266,321
Total		55,507	48,977	36,454	62,974	62,409	210,814	266,321
ZINC								
Payable metal in concentrate (tonnes)								
Cannington	100%	14,926	10,426	8,806	15,095	11,355	45,682	68,779
Antamina	33.8%	12,638	13,585	10,970	20,665	27,793	73,013	40,279
Total		27,564	24,011	19,776	35,760	39,148	118,695	109,058
Refer footnotes on page 4.								
BASE METALS (continued)								
GOLD								
Payable metal in concentrate (ounces)								
Escondida	57.5%	23,567	17,049	22,365	21,243	23,754	84,411	79,838
Tintaya (d)	100%	4,958	-	-	-	-	-	29,238
Olympic Dam (refined gold)	100%	27,636	24,111	16,199	22,661	28,689	91,660	107,546
Total		56,161	41,160	38,564	43,904	52,443	176,071	216,622
SILVER								
Payable metal in concentrate ('000 ounces)								
Escondida	57.5%	925	724	880	920	990	3,514	3,379
Antamina	33.8%	808	713	736	749	934	3,132	3,174
Tintaya (d)	100%	119	-	-	-	-	-	592

Cannington	100%	7,503	5,714	4,805	9,160	9,426	29,105	38,447
Olympic Dam (refined silver)	100%	238	198	145	196	275	814	884
Total		9,593	7,349	6,566	11,025	11,625	36,565	46,476
URANIUM OXIDE CONCENTRATE								
Payable metal in concentrate (tonnes)								
Olympic Dam	100%	865	793	822	883	988	3,486	3,936
Total		865	793	822	883	988	3,486	3,936
MOLYBDENUM								
Payable metal in concentrate (tonnes)								
Antamina	33.8%	538	719	768	288	493	2,268	2,515
Total		538	719	768	288	493	2,268	2,515
DIAMONDS AND SPECIALTY PRODUCTS								
DIAMONDS								
Production ('000 carats)								
Ekati <sup>TM</sup>	80%	583	487	937	889	911	3,224	2,561
FERTILISER								
Production ('000 tonnes)								
Southern Cross Fertiliser Operations (f)	100%	141.3	84.3	-	-	-	84.3	861.3
STAINLESS STEEL MATERIALS								
NICKEL								
Production ('000 tonnes)								
CMSA	99.8%	12.8	12.7	12.8	12.8	12.7	51.0	51.5
Yabulu	100%	4.3	7.3	7.5	8.0	9.3	32.1	23.3
Nickel West	100%	24.5	24.5	28.0	25.0	25.7	103.2	100.1
Total		41.6	44.5	48.3	45.8	47.7	186.3	174.9

Refer footnotes on								
page 4.								
IRON ORE								
IRON ORE (g)								
Production ('000 tonnes)	2.7.1	5 100					20.206	
Mt Newman Joint Venture	85%	6,490	7,394	7,536	6,711	7,665	29,306	24,774
Goldsworthy Joint Venture	85%	1,808	806	84	142	195	1,227	6,241
Area C Joint Venture	85%	5,401	4,821	5,334	4,853	5,078	20,086	17,988
Yandi Joint Venture	85%	8,854	8,504	9,106	8,277	9,661	35,548	34,196
Jimblebar	85%	1,607	1,490	1,449	1,177	1,341	5,457	6,370
Samarco	50%	1,955	1,988	1,945	1,866	2,001	7,800	7,503
Total		26,115	25,003	25,454	23,026	25,941	99,424	97,072
MANGANESE								
MANGANESE ORES								
Saleable production ('000 tonnes)								
South Africa (h)	60%	673	644	663	632	631	2,570	2,300
Australia (h)	60%	716	865	866	820	888	3,439	2,980
Total		1,389	1,509	1,529	1,452	1,519	6,009	5,280
MANGANESE ALLOYS								
Saleable production ('000 tonnes)								
South Africa (h)	60%	109	91	105	112	115	423	350
Australia (h)	60%	44	60	66	64	49	239	218
Total		153	151	171	176	164	662	568
METALLURGICAL COAL								
METALLURGICAL COAL (i)								
Production ('000 tonnes)								
BMA	50%	6,474	6,657	6,106	6,478	7,442	26,683	25,580

BHP M	Mitsui Coal (j)	80%	850	873	873	1,067	2,047	4,860	3,049
Illawar	rra	100%	1,900	1,717	1,987	1,539	1,643	6,886	7,014
Total			9,224	9,247	8,966	9,084	11,132	38,429	35,643
NERGY C	OAI								
	'000 tonnes)								
South .	·	100%	12,854	13,151	13,032	12,863	12,596	51,642	51,948
USA	Annea	100%	3,891	3,467	3,871	3,106	4,636	15,080	
Austra	lia	100%	2,636	2,766	2,790	2,731	2,610	10,897	9,146
Colom		33%	2,406	2,398	2,337	2,230	2,441	9,406	
Total			21,787	21,782	22,030	20,930	22,283	87,025	
			,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	,	,	- ,	,		,
(a)	LPG and Et		_		l Gas Liqu	id (NGL),	consistent	with petroleum	industry
	will be made	e and NGL	will be rep	orted in ba	arrels of oi	l equivaler	nt (boe).		
(b)	BHP Billito	n complete	d the sale o	of Valesul	on 1 July 2	2006.			
(c)	Metal produ	ction is rep	ported on th	ne basis of	payable m	etal.			
(d)	BHP Billito	n sold Tint	aya effectiv	ve from 1 J	June 2006.				
(e)	Spence oper	ations wer	e commissi	oned durir	ng the Dece	ember 200	6 quarter.		
(f)	BHP Billito	n complete	d the sale o	of Southern	n Cross Fe	rtiliser ope	rations on	1 August 2006.	
(g)	Iron ore pro	duction is 1	reported on	a wet toni	nes basis.				
(h)	Shown on 1	00% basis.	BHP Billit	ton interest	t in saleabl	e production	on is 60%.		
(i)	Metallurgica some therma	_	duction is re	eported on	the basis of	of saleable	product. P	roduction figure	es include
(j)	Shown on 1	00% basis.	BHP Billit	ton interest	t in saleabl	e production	on is 80%.		
RODUCTI HIPMENT									
				QUA	RTER EN	DED		YEAR	ENDED
			JUNE	SEPT	DEC	MAR	JUNE	JUNE	JUNE
			2006	2006	2006	2007	2007	2007	2006
ETROLEU	M								
	n attributable pi	roduction u	inless other	wise stated	d.				
HP Billitor									
	L & CONDENS	SATE							<u></u>
RUDE OII	)	SATE	3,964	3,847	3,311	3,144	3,929	14,231	14,682
CRUDE OII	trait	SATE	3,964	3,847	3,311	3,144		14,231	

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North West Shelf - condensate							
North West Shelf - Wanaea/Cossack	1,111	1,634	1,325	1,167	1,308	5,4	34 3,990
Griffin	296	323	312	174	221	1,0	30 1,280
Pakistan	60	61	62	65	60	2	48 222
Typhoon/Boris (a)	-	-	_	-	_		- 329
Mad Dog	698	528	549	613	925	2,6	15 2,291
Other Americas (b)	68	78	81	62	59	2	80 420
Angostura	1,191	1,174	618	899	974	3,6	65 4,287
Liverpool Bay	1,199	931	1,280	874	847	3,9	32 4,798
Bruce/Keith	182	178	202	179	165	7	24 901
Ohanet	426	357	472	425	369	1,6	23 1,651
ROD	1,245	1,607	1,320	1,680	1,360	5,9	67 5,795
Total	11,551	12,091	10,963	10,671	11,443	55,9	34 54,992
NATURAL GAS (billion cubic feet)							
Bass Strait	34.43	33.54	20.53	22.73	37.70	114.	50 109.74
Minerva	6.36	7.73	6.90	8.06	6.46	29.	15 30.58
North West Shelf - Domestic	4.63	3.54	3.89	4.86	4.54	16.	83 15.96
North West Shelf - LNG	22.70	21.68	23.59	22.24	21.15	88.	66 88.20
Griffin	0.19	0.49	0.45	0.19	0.25	1.	38 1.28
Moranbah Coal Bed Methane (c)	1.86	1.12	-	-	-	1.	12 6.99
Illawarra Coal Bed Methane	1.35	1.50	0.95	1.58	1.76	5.	79 5.57
Pakistan	9.02	9.14	9.34	10.11	8.80	37.	39 33.26
Typhoon/Boris (a)	-	-	-	-	_		- 0.47
Mad Dog	0.25	0.17	0.16	0.14	0.22	0.	69 0.56
Other Americas (b)	2.34	2.55	2.27	1.58	1.64	8.	04 7.01
Bruce/Keith	5.40	4.21	5.42	5.05	3.88	18.	56 24.01
Liverpool Bay	10.06	6.16	9.59	10.13	8.83	34.	71 36.81
Total	98.59	91.83	83.09	86.67	95.23	462.	31 464.60
NGL ('000 barrels) (d)	+						
Bass Strait	2,254	2,224	1,726	1,643	2,163	7,7	56 7,740
North West Shelf	349	444	441	435	369	1,6	

	Bruce/K	Keith		59	145	143	151	124		563	488
	Ohanet			401	319	436	397	362		1,514	1,516
	Total			3,063	3,132	2,746	2,626	3,018		11,522	11,428
	AL PETI DUCTS	ROLEUM		31.04	30.52	27.52	27.68	30.47		116.19	117.36
`	ion barre valent) (e										
	(a)	BHP Billiton sol July 2006. The s			• •	Boris, incl	uding the I	Little Burn	field v	with effect	from 1
		on 6 October 2006.									
	(b)	BHP Billiton sol 2006.	d its in	terests in t	he Green (	Canyon 18	and 60 fiel	ds with ef	fect fr	om 16 Janu	ıary
	(c)	BHP Billiton conquarter.	mpleted	the sale o	of its intere	st in Mora	nbah Coal	Bed Metha	ane in	September	2006
	(d)	LPG and Ethane practice. Product		•	as Natura	l Gas Liqu	id (NGL),	consistent	with p	etroleum i	ndustry
		conversions will	be mad	le and NG	L will be r	eported in	barrels of	oil equival	ent (b	oe).	
	(e)	Total barrels of o	oil equi	valent (bo	e) conversi	ions are ba	sed on 600	Oscf of nat	tural g	as equals 1	boe.

PRODUCTION AND SHIPMENT REPORT							
		QUA	RTER EN	DED		YEAF	ENDED
	JUNE	SEPT	DEC	MAR	JUNE	JUNE	JUNE
	2006	2006	2006	2007	2007	2007	2006
ALUMINIUM							
BHP Billiton attributable production	on and sales un	less otherv	vise stated			•	
('000 tonnes)							
ALUMINA							
Production							
Worsley, Australia	694	704	776	708	768	2,95	2,763
Paranam, Suriname	247	253	241	241	243	97	8 921
Alumar, Brazil	131	121	136	136	133	52	503
Total	1,072	1,078	1,153	1,085	1,144	4,46	0 4,187
Sales							
						İ	

Worsley	, Australia	672	666	820	659	794		2,939	2,675
Paranan	n, Suriname	244	236	243	225	253		957	909
Alumar,	, Brazil	147	108	137	120	164		529	50.
Total (a)	)	1,063	1,010	1,200	1,004	1,211		4,425	4,08
#									
LUMINIUM	:								
Producti	ion								
Hillside	, South Africa	177	177	176	174	177		704	70
Bayside	, South Africa	46	49	50	48	47		194	17
Alumar,	, Brazil	44	44	45	44	44		177	17
Valesul,	, Brazil (b)	11	-	_	_	-		-	4:
Mozal, J	Mozambique	66	67	67	65	66		265	26
Total		344	337	338	331	334		1,340	1,36
Sales									
	, South Africa	186	170	173	162	188		693	69
	, South Africa	48	44	47	46	57		194	16
Alumar,	, Brazil	44	44	42	38	47		171	17
Valesul,	, Brazil (b)	11	_	-	-	-		-	4
Mozal, I	Mozambique	68	60	66	64	70		260	259
Total		357	318	328	310	362		1,318	1,33
Tolling	Agreement (a)	38	24	20	33	32		109	10:
		395	342	348	343	394		1,427	1,442
(a)	Equity Alumina are allocated to 6		to Alumini	um under a	a third par	ty tolling a	greeme	ent. These	tonnages
(b)	BHP Billiton con	· ·	e of Valesu	1 with effe	ect 1 July 2	2006.			-
			l l	- With the					
RODUCTION HIPMENT R									
	LIONI		OUAI	RTER ENI	DED			YEAR E	NDED
		JUNE	SEPT	DEC	MAR	JUNE		JUNE	JUNE
		2006	2006	2006	2007	2007		2007	2006
ASE METAI	LS								
	ttributable product	ion and sales u	nless otherv	wise stated	. Metals p	roduction	is payal	ble metal u	nless
therwise state	d.	1	<u> </u>	ı			I	ı	
							二		

Escondida, Chile	ļ							
Material mined (100%)	('000 tonnes)	94,429	59,601	93,770	85,654	88,409	327,434	368,28
Sulphide ore milled (100%)	('000 tonnes)	21,473	18,257	22,585	23,450	23,064	87,356	87,732
Average copper grade	(%)	1.63%	1.55%	1.55%	1.62%	1.58%	1.58%	1.61%
Production ex Mill (100%)	('000 tonnes)	295.9	234.0	289.4	319.1	306.0	1,148.5	1,207.1
Production								
Payable copper	('000 tonnes)	165.2	129.7	160.6	178.1	170.5	638.9	671.0
Payable gold concentrate	(fine ounces)	23,567	17,049	22,365	21,243	23,754	84,411	79,838
Copper cathode (EW)	('000 tonnes)	11.7	17.5	32.7	38.2	37.7	126.1	66.7
Payable silver concentrate	('000 ounces)	925	724	880	920	990	3,514	3,379
Sales								
Payable copper	('000 tonnes)	158.6	133.8	167.9	149.4	199.0	650.1	673.1
Payable gold concentrate	(fine ounces)	22,627	17,778	23,089	17,966	27,623	86,456	80,225
Copper cathode (EW)	('000 tonnes)	11.5	14.2	27.3	36.0	43.0	120.5	66.9
Payable silver concentrate	('000 ounces)	891	752	909	785	1,153	3,599	3,388
Cintaya, Peru (a)								
Material mined	('000 tonnes)	11,539	-	-	-	-	-	61,834
Sulphide Ore milled	('000 tonnes)	1,123	-	-	-	-	-	5,926
Average copper grade	(%)	1.33%	-	-	-	-	-	1.29%
Production								
Payable copper	('000 tonnes)	12.9	-	-	-	-	-	64.5
	<u> </u>	4,958	_	_	_		_	29,238

	Payable concentr	~	(fine ounces)							
	Copper (EW)	cathode	('000 tonnes)	6.1	-	-	-	-	-	34.8
	Payable concentr		('000 ounces)	119	-	-	-	-	-	592
	Sales	<u> </u>								
	Payable	copper	('000 tonnes)	12.0	-	-	-	-	-	63.5
	Payable concentr	-	(fine ounces)	5,079	-	-	-	-	-	28,254
	Copper (EW)	cathode	('000 tonnes)	7.1	-	-	-	-	-	35.5
	Payable concentr		('000 ounces)	109	-	-	-	-	-	604
	(a)	BHP Billi	ton sold Tinta	aya with eft	fect from 1	June 200	6.			
Cerr	o Colorad	lo, Chile								
	Material	mined	('000 tonnes)	18,258	16,334	18,858	15,429	13,984	64,605	69,987
	Ore mill	ed	('000 tonnes)	4,490	4,508	4,578	4,398	4,365	17,849	16,448
	Average grade	copper	(%)	0.83%	0.80%	0.81%	0.90%	0.79%	0.82%	0.87%
	Producti	on								
	Copper (EW)		('000 tonnes)	30.0	30.0	27.4	28.1	20.3	105.8	94.1
	Sales	<u> </u>								
	Copper (EW)	cathode	('000 tonnes)	34.5	27.9	28.3	27.9	24.1	108.2	93.6
Sper	ice, Chile	(a)								
	Material		('000 tonnes)	-	-	20,329	19,684	20,275	60,288	-
	Ore mill	ed	('000 tonnes)	-	-	3,510	4,282	3,718	11,510	-
	Average grade	copper	(%)	-	-	1.76%	2.00%	1.80%	1.86%	-
	Producti	on								

	Copper cathode (EW)	('000 tonnes)	-	-	4.3	33.5	37.7	75.5	-
	Sales								
	Copper cathode (EW)	('000 tonnes)	-	-	1.3	28.0	40.4	69.7	-
	(a) Spence of	perations were	e commissi	oned durin	g the Dec	ember 200	6 quarter.		
Δnta	mina, Peru								
2 XIII.	Material mined (100%)	('000 tonnes)	29,740	29,917	28,317	24,428	29,034	111,696	124,159
	Sulphide ore mille (100%)	d ('000 tonnes)	7,196	7,581	7,930	7,841	8,033	31,385	30,461
	Average head grades								
	- Copper	(%)	1.45%	1.22%	1.41%	1.10%	1.17%	1.24%	1.40%
	- Zinc	(%)	0.88%	0.87%	0.65%	1.25%	1.46%	1.07%	0.75%
	Production								
	Payable copper	('000 tonnes)	29.1	29.0	34.1	24.2	26.4	113.7	124.2
	Payable zinc	(tonnes)	12,638	13,585	10,970	20,665	27,793	73,013	40,279
	Payable silver	('000 ounces)	808	713	736	749	934	3,132	3,174
	Payable molybdenum	(tonnes)	538	719	768	288	493	2,268	2,515
	Sales								
	Payable copper	('000 tonnes)	25.6	33.9	35.3	25.0	20.7	114.9	122.3
	Payable zinc	(tonnes)	7,638	14,224	13,853	15,479	31,914	75,470	38,369
	Payable silver	('000 ounces)	505	713	623	707	645	2,688	2,737
	Payable molybdenum	(tonnes)	627	719	808	591	480	2,598	2,613
Canr	nington, Australia								
	Material mined	('000 tonnes)	496	428	506	732	717	2,383	3,092
	Ore milled	('000 tonnes)	589	478	478	704	688	2,348	3,020

Average head grades								
- Silver	(g/t)	462	423	360	477	493	304	345
- Lead	(%)	10.9%	11.6%	8.8%	10.5%	10.3%	10.3%	10.3%
- Zinc	(%)	4.1%	3.6%	3.1%	3.6%	3.0%	3.3%	3.7%
D 1 (								
Production	40.00				0.4.50	0.406		
Payable silver	('000 ounces)	7,503	5,714	4,805	9,160	9,426	29,105	38,447
Payable lead	(tonnes)	55,507	48,977	36,454	62,974	62,409	210,814	266,321
Payable zinc	(tonnes)	14,926	10,426	8,806	15,095	11,355	45,682	68,779
Sales								
Payable silver	('000 ounces)	8,516	5,010	6,637	8,331	10,352	30,330	38,627
Payable lead	(tonnes)	62,787	39,694	51,521	56,726	66,411	214,352	265,315
Payable zinc	(tonnes)	20,121	6,346	12,315	11,585	14,888	45,134	65,119
Olympic Dam, Australia								
Material mined (a)	('000 tonnes)	2,002	2,178	2,030	2,103	2,255	8,566	8,219
Ore milled	('000 tonnes)	2,517	2,043	2,182	2,117	2,272	8,614	9,635
Average copper grade	(%)	2.10%	2.10%	2.21%	1.96%	1.93%	2.06%	2.19%
Average uranium grade	kg/t	0.55	0.57	0.58	0.59	0.58	0.58	0.61
Production	1							
Copper cathode (ER)	('000 tonnes)	50.5	38.4	35.4	50.2	44.1	168.1	186.4
Copper cathode (EW)	('000 tonnes)	4.1	3.2	4.3	3.4	3.5	14.4	17.9
Uranium oxide concentrate	(tonnes)	865	793	822	883	988	3,486	3,936
Refined gold	(fine ounces)	27,636	24,111	16,199	22,661	28,689	91,660	107,546
Refined silver	('000 ounces)	238	198	145	196	275	814	884

Sales

	Copper (ER)	cathode	('000 tonnes)	49.0	41.6	33.7	51.6	45.2	172.1	185.5
	Copper (EW)	cathode	('000 tonnes)	4.1	3.5	2.7	4.6	4.4	15.2	19.3
	Uranium concentr		(tonnes)	1,183	620	1,009	1,043	646	3,318	4,341
	Refined	gold	(fine ounces)	27,375	23,233	18,404	22,983	27,589	92,209	102,236
	Refined	silver	('000 ounces)	320	188	157	183	294	822	896
	(a)	Material r	nined refers to	run of mi	ne ore min	ed and hois	sted.			
Pinto	Valley,	<u>USA</u>								
	Producti	on								
	Copper ((EW)	cathode	('000 tonnes)	2.0	1.9	1.9	1.9	1.9	7.6	8.2
	Sales									
	Copper (EW)	cathode	('000 tonnes)	2.2	1.6	1.6	1.5	2.5	7.2	8.6
	OUCTIO MENT F	N AND REPORT								
					QU.	ARTER EN	NDED		YEAR	ENDED
				JUNE	SEPT	DEC	MAR	JUNE	JUNE	JUNE
				2006	2006	2006	2007	2007	2007	2006
	MONDS DUCTS	AND SPE	CIALTY							
BHP	Billiton a	attributable	production a	nd sales un	less otherv	vise stated.				
DIAN	MONDS		_	+		+	1			1
	тм, Cana	da			+					
		cessed (10	0%) ('000 tonnes)	1,18	1 1,19	9 1,100	1,046	1,194	4,539	4,296
	Product	rion	('000 carats)	58	3 48'	7 937	889	911	3,224	2,561
			carais)			_				

FERT	TLISER										
	ern Cross alia (a)	Fertiliser Opei	ations.								
	Production	on (b)	('000 tonnes)	141.3	84.3	-	-	-		84.3	861.3
	Sales (b)		('000 tonnes)	304.4	41.6	-	-	-		41.6	901.5
	(a)	BHP Billiton	completed	the sale of	f Southern	Cross Fe	tiliser ope	rations on	1 Aug	gust 2006.	
	(b)	Includes dian	nmonium pl	nosphate a	nd monoa	mmonium	phosphat	e.		1	

PRODUCTION AND SHIPMENT REPORT							
		QUA	RTER EN	DED		YEAR I	ENDED
	JUNE	SEPT	DEC	MAR	JUNE	JUNE	JUNE
	2006	2006	2006	2007	2007	2007	2006
STAINLESS STEEL MATERIALS							
BHP Billiton attributable production	on and sales unles	s otherwis	se stated.				
('000 tonnes)							
NICKEL							
CMSA, Colombia							
Production	12.8	12.7	12.8	12.8	12.7	51.0	51.5
Sales	13.6	11.7	14.4	12.4	12.5	51.0	51.3
Yabulu, Australia							
Production							
Nickel metal	4.3	7.3	7.5	8.0	9.3	32.1	23.3
Cobalt	0.2	0.3	0.5	0.4	0.5	1.7	1.0
Sales							
Nickel metal	4.9	6.0	7.2	7.1	9.6	29.9	24.7
Cobalt	0.3	0.4	0.4	0.4	0.5	1.7	1.4
Nickel West, Australia							
Production							
	9.6	11.1	12.4	12.9	13.2	49.6	38.4

	Nickel co	ontained in matte											
	Nickel m	netal			14.9	13.4	15	5.6	12.	1 12.	5	53.6	61.7
	Nickel p	roduction (a)			24.5	24.5	28	3.0	25.0	0 25.	7	103.2	100.1
	Sales												
		ontained in matte			7.9	9.3	13	3.5	9.9	9 15.	1	47.8	38.6
	Nickel m	netal (b)			15.8	12.9	14	4.3	14.	2 11.	5	52.9	62.3
	Nickel sa	ales (a)			23.7	22.2	27	7.8	24.	1 26.	6	100.7	100.9
	(a)	In addition to nickel in conc	entrate du			es repor	ted abo	ove, N	Nickel '	West also	prod	uced and solo	l 0.9 kt
		year ended Jun (1.2 kt in June											
	OUCTION MENT RI										ı		
					(	QUARTI	ER EN	DED	)			YEAR I	ENDED
			JU	INE	SEP	T D	EC	M	AR	JUNE		JUNE	JUNE
			20	006	200	6 2	006	20	007	2007		2007	2006
IRON													
		tributable produ	ection and	sales	unless	otherwi	se state	ed.				1 1	
('000 t	onnes)												
IRON	ORE (a)												
Pilbara	a, Austral	<u>ia</u>											
	Production	on											
	Mt Newn Venture	nan Joint		6,490	7,	394	7,536	(	6,711	7,665		29,306	24,774
	Goldswor Venture	rthy Joint		1,808	;	806	84		142	195		1,227	6,241
-	Area C Jo	oint Venture		5,401	4,	821	5,334	2	4,853	5,078		20,086	17,988
	Yandi Joi	int Venture		8,854	8,	504	9,106	8	8,277	9,661		35,548	34,196
	Jimbleba	r		1,607	1,	490	1,449	1	1,177	1,341		5,457	6,370
	Total (BI share)	HP Billiton	24	4,160	23,	015 2	3,509	21	1,160	23,940		91,624	89,569
	Total pro (100%)	duction	2	8,423	27,	076 2	7,658	24	4,896	28,165		107,795	105,375
	Sales												

	Lump			6,092	6,429	5,856	5,193	5,753	23,231	23,842
	Fines			18,481	16,222	18,499	15,454	17,458	67,633	66,222
	Total (Bl share)	Total (BHP Billiton share) Total sales (100%)		24,573	22,651	24,355	20,647	23,211	90,864	90,064
	Total sal	es (100%)		28,909	26,648	28,653	24,290	27,307	106,898	105,667
	(a)	Iron ore prod	luction	and shipm	ents are rep	oorted on a	wet tonne	s basis.		
Sama	arco, Brazi	<u>il</u>								
	Production	on		1,955	1,988	1,945	1,866	2,001	7,800	7,503
	Shipmen	ts		2,022	1,872	2,357	1,684	2,159	8,072	7,609

PRODUCTION AND SHIPMENT REPORT							
		QUA	RTER EN	DED		YEAR I	ENDED
	JUNE	SEPT	DEC	MAR	JUNE	JUNE	JUNE
	2006	2006	2006	2007	2007	2007	2006
MANGANESE							
BHP Billiton attributable production and	l sales unless oth	erwise sta	ted.				
('000 tonnes)							
MANGANESE ORE							
South Africa							
Saleable production (a)	673	644	663	632	631	2,570	2,300
Australia							
Saleable production (a)	716	865	866	820	888	3,439	2,980
MANGANESE ALLOY							